



University of
Strathclyde
Engineering

Investigation of self-sustaining combustion of a coal waste heap in Scotland.

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Presentation outline

- Site description
- Physical changes
- Gas analysis
- Evidence for smoldering
- Implications for self-sustained smoldering remediation
- Summary


What is a 'bing'?



Bing; a colliery waste heap; gob pile (US), coal spoil pile, refuse bank, culm pile, slag heap.

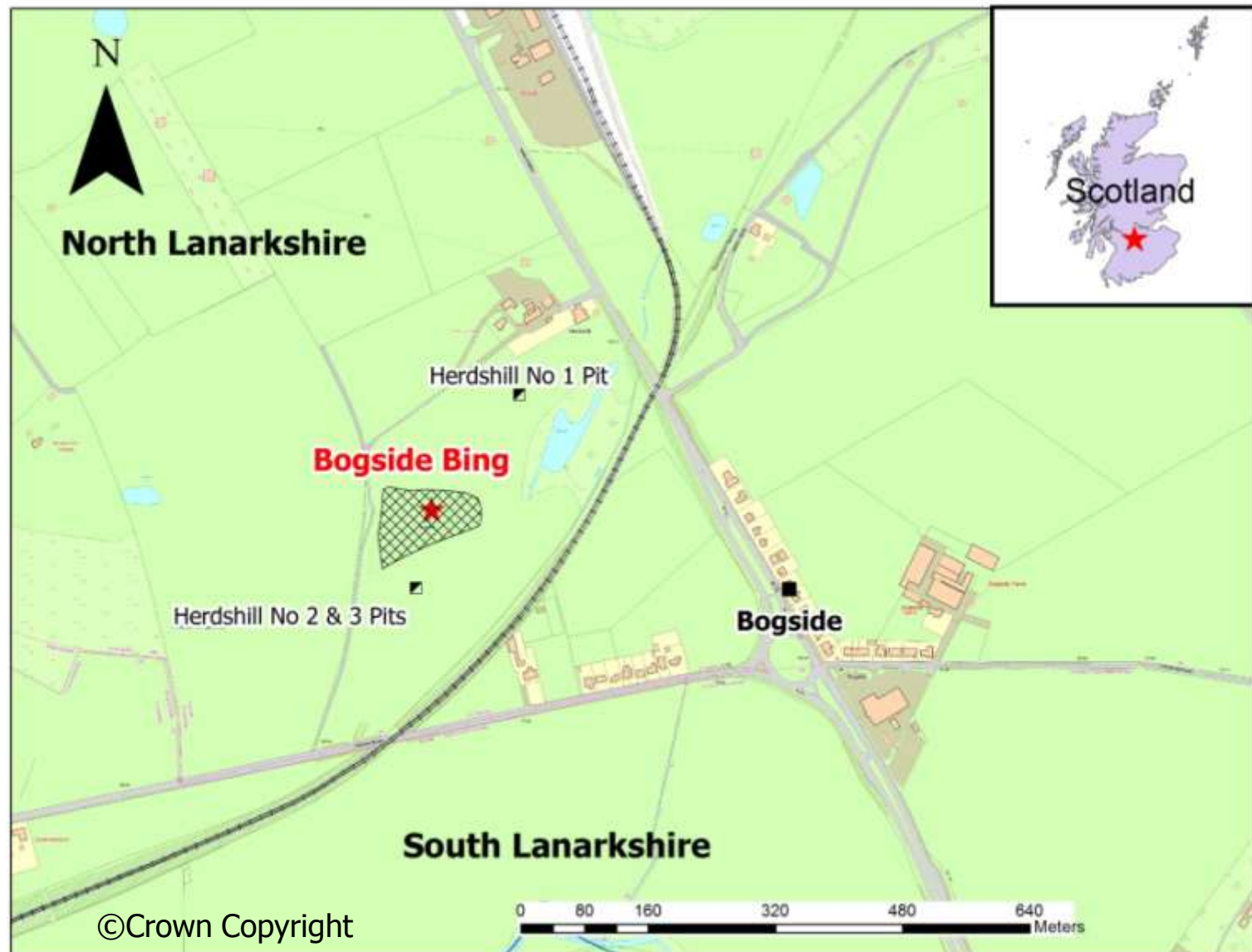
- primarily residue from coal cleaning and washing operations, with a high residual carbon content.

Bogside bing, N.Lanarkshire

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- Bogside bing is one of 560+ bings in Scotland.
 - Composed of waste from the Herdshill #2 & #3 pits, operated by Coltness Iron Works.
 - In production from ~1860 until 1931, so bing is approximately 80 years old.
 - Mined seams in Carboniferous Lower Coal Measures
 - First visible signs of combustion in 2008.
 - Roughly the combustion front has spread across 45% of the bing.



Site map



Aerial view



View from SE

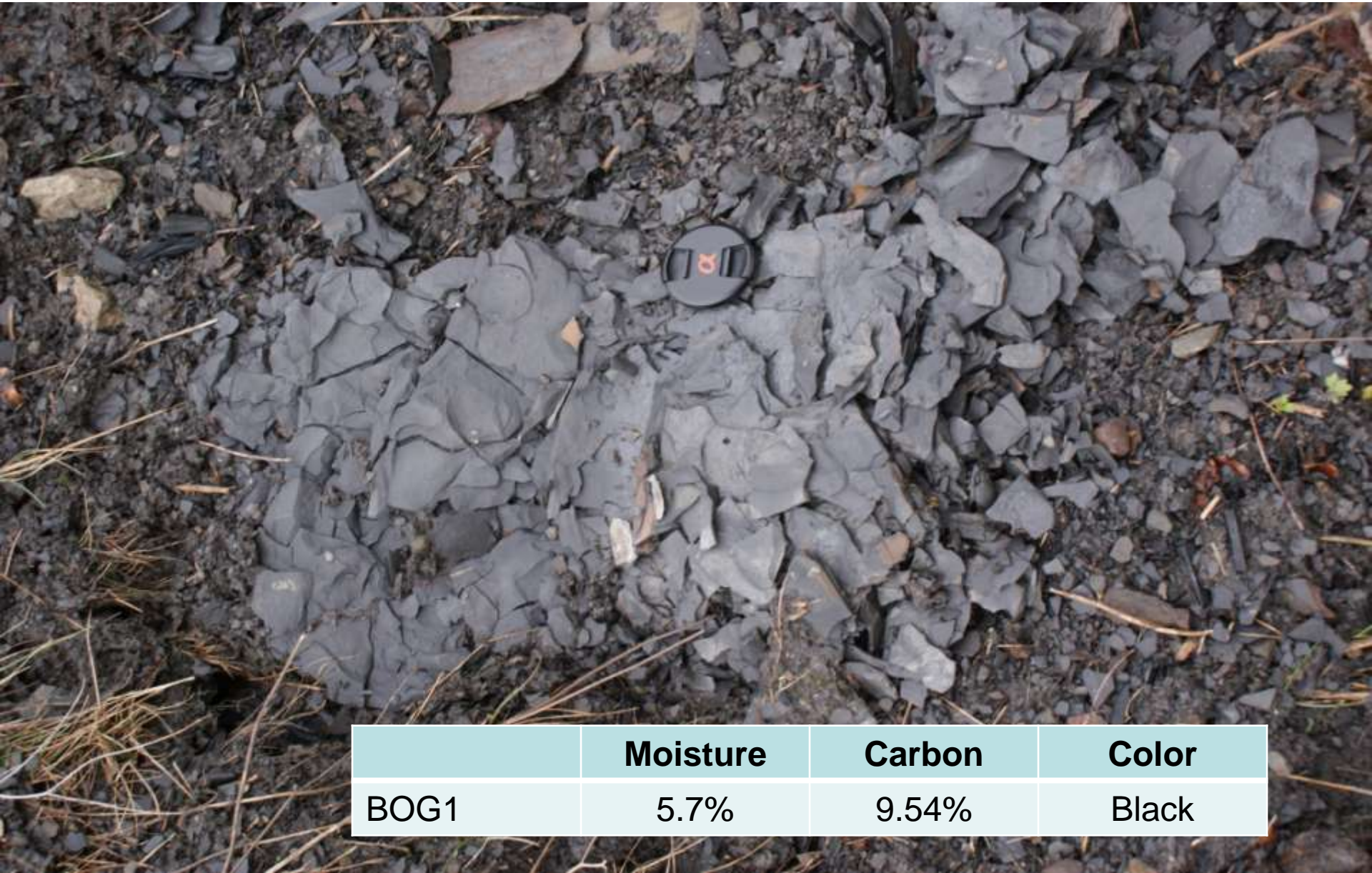


View from SE



Uncombusted
black shale
bing, with
mature
vegetation

Pre-combustion–black shales



	Moisture	Carbon	Color
BOG1	5.7%	9.54%	Black

View from SE



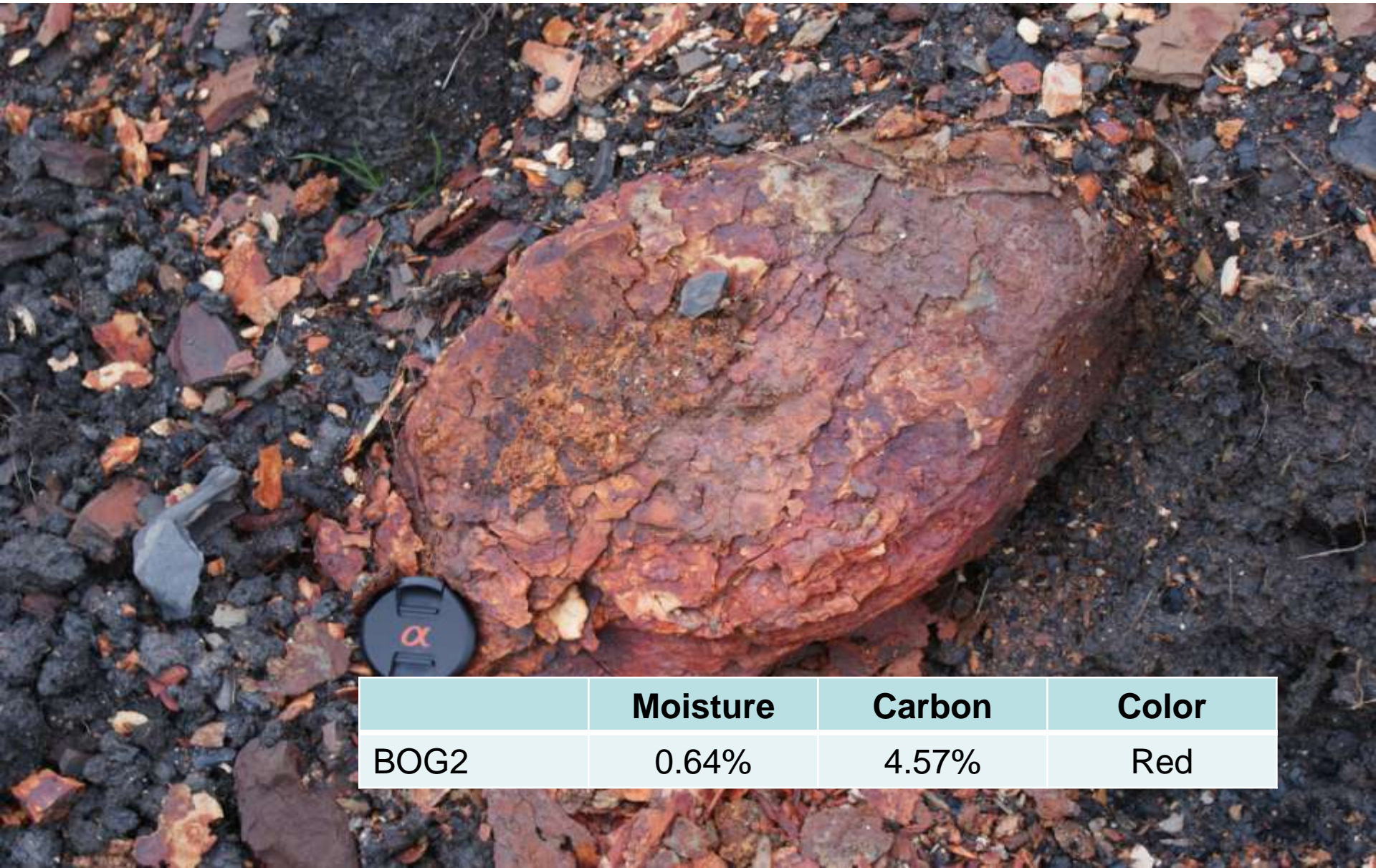
Combusted 'red
blaes' bing,
denuded of
vegetation -
unstable.



Post-combustion – ‘red blaes’



Post-combustion – ‘red blaes’



	Moisture	Carbon	Color
BOG2	0.64%	4.57%	Red

Sample locations



Elemental analysis



	As ppm	Cd ppm	Cr ppm	Cu ppm	Fe ppm	Hg ppm	Mn ppm	Ni ppm	Pb ppm	Se ppm	Zn ppm
BOG1	<3	<5	113	49	35,000	bdl	184	37	20	bdl	93
DOD1	63.4	6.3	81.7	71.1	56,632	bdl	205	37.2	328	4.7	58
DOD2	2.3	3.9	77.6	39.0	28,303	60.6	171	26	55	29	100
DOD3	8.1	2.2	52	45	20,049	2.2	72.2	20.9	116	224	89
DOD4	1.8	2.9	50.9	21.7	25,774	0.6	191	22.1	26.2	3.4	122
DOD5	1.9	1.7	36	30.8	15,502	bdl	179	25.4	74.5	bdl	122

- Minor enrichment of some potentially toxic metals



Vents



Fissures



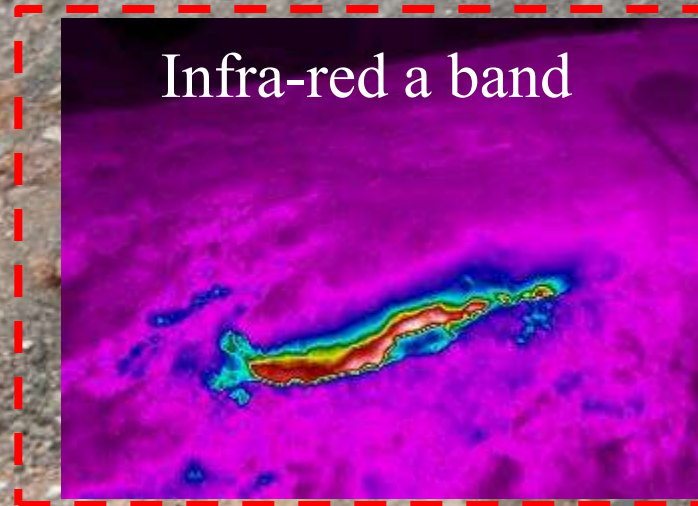
Fissures



Infra-red imaging of vent



Infra-red imaging of vent



Vent gas analysis



Sample locations



Gas analysis

	Blank	DOD4(1)	DOD4(2)	DOD3 (1)	DOD3 (2)
H ₂ O (vol%)	0.99	1	0.94	0.95	0.98
CO ₂ (vol%)	0.09	0.81	1.91	0.6	0.51
CO (ppm)		13	33	14	10
SO ₂ (ppm)			trace	trace	
CH ₄ (ppm)		116	274		
C ₂ H ₆ + (ppm)		10	27	trace	trace
O ₂ (vol%)	21.41	20.41	19.06	21.03	21.04



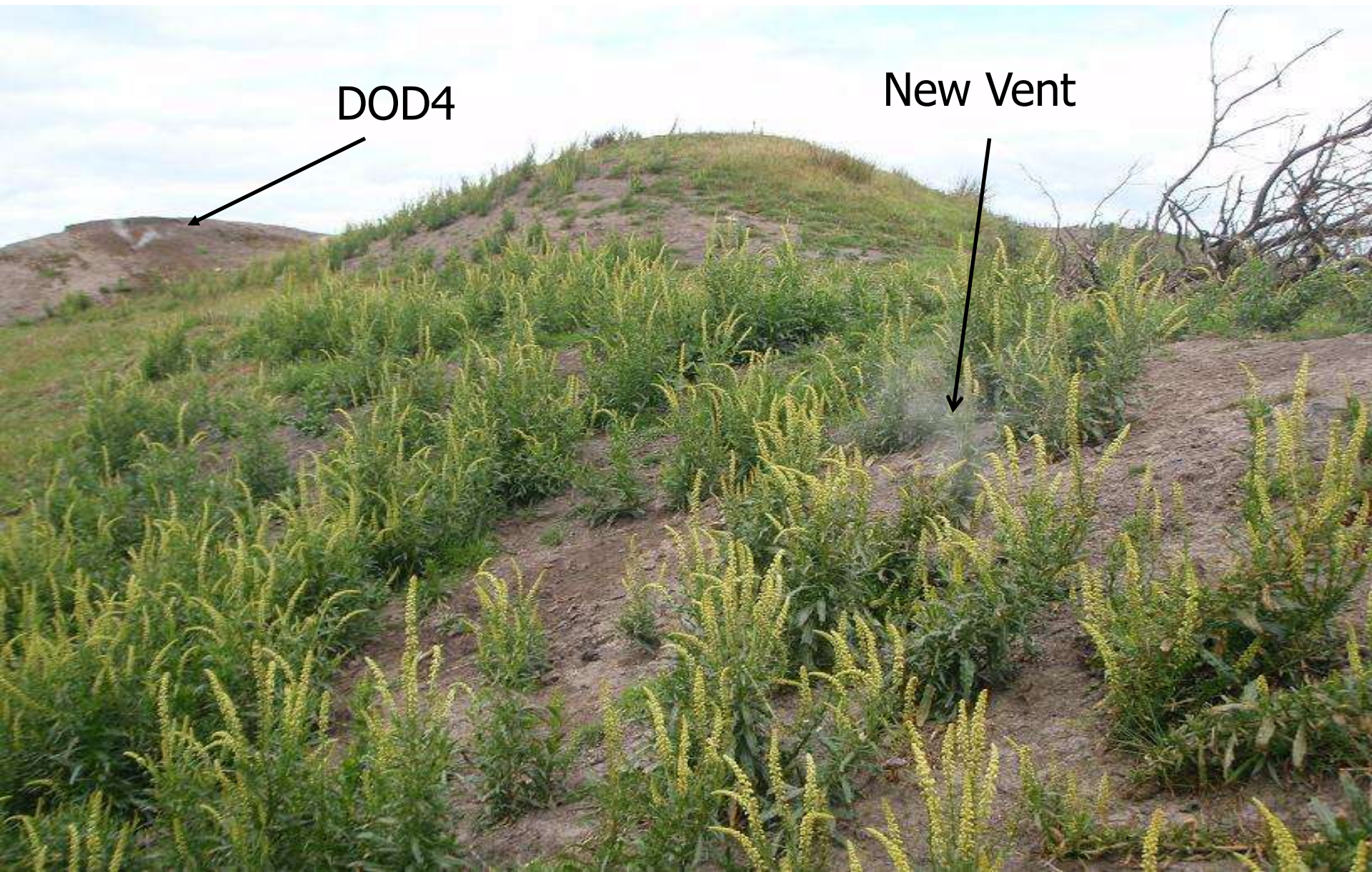
DOD4 19 May 2011

Sample point DOD4 is initially in the drying zone, but within a month temperature has increased and the moss surrounding the vent has died.



DOD4 10 June 2011

New vents



DOD4

New Vent

Smoldering



Photo ©Anupma
Prakash

Smoldering

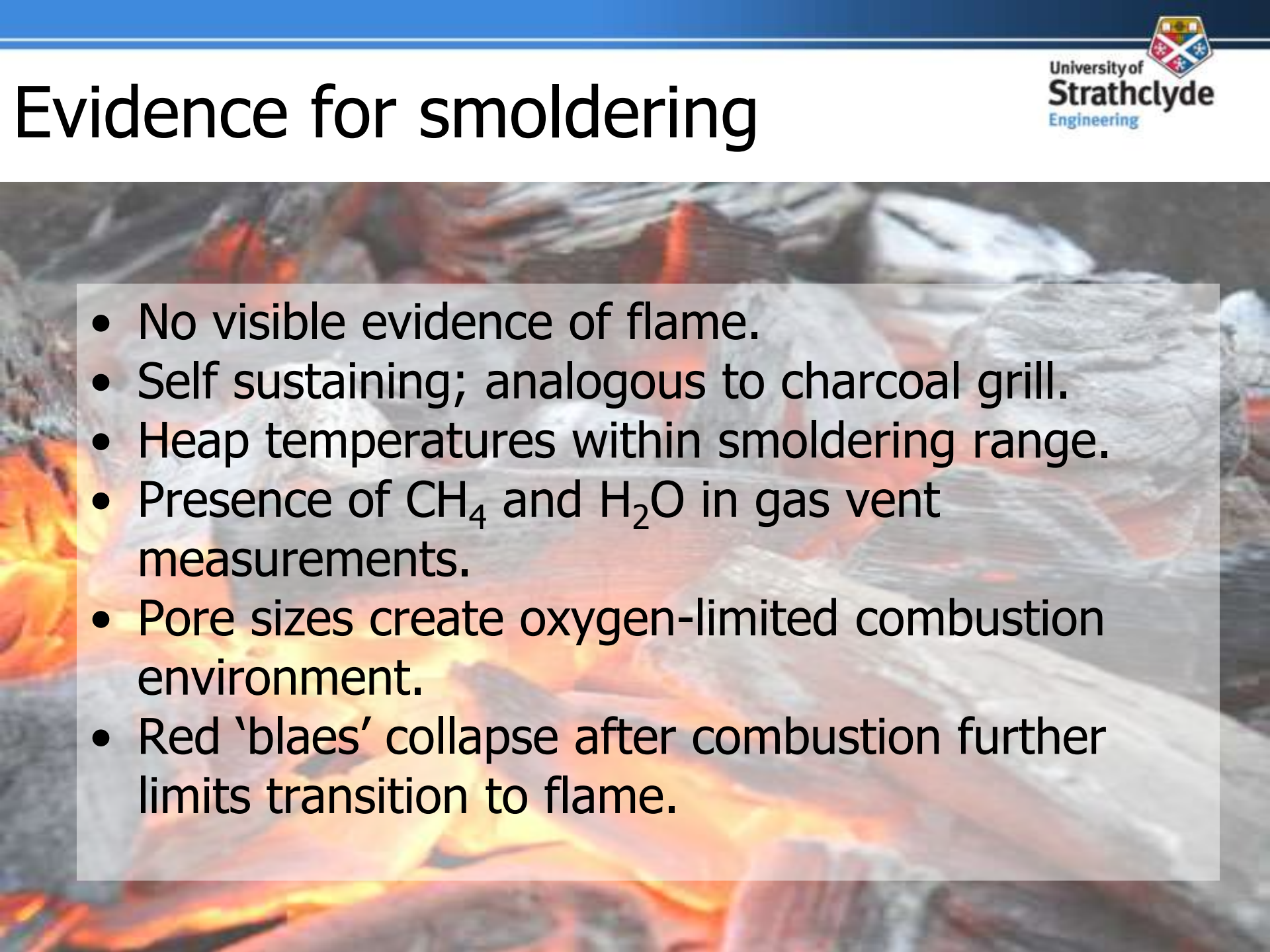
- Flameless combustion.
- Low peak temperature ($\sim 600^{\circ}\text{C}$)
- Low heat of combustion ($\sim 5 \text{ kJ/g}$)
- Creeping propagation ($\sim 0.1 \text{ mm/s}$)
- Heterogeneous reactions at surface of condensed-phase fuel.
- Endothermic pyrolysis & exothermic oxidations.
- In-depth burning in porous media.
- Combustion reaction is typically incomplete.

Centralia, PA

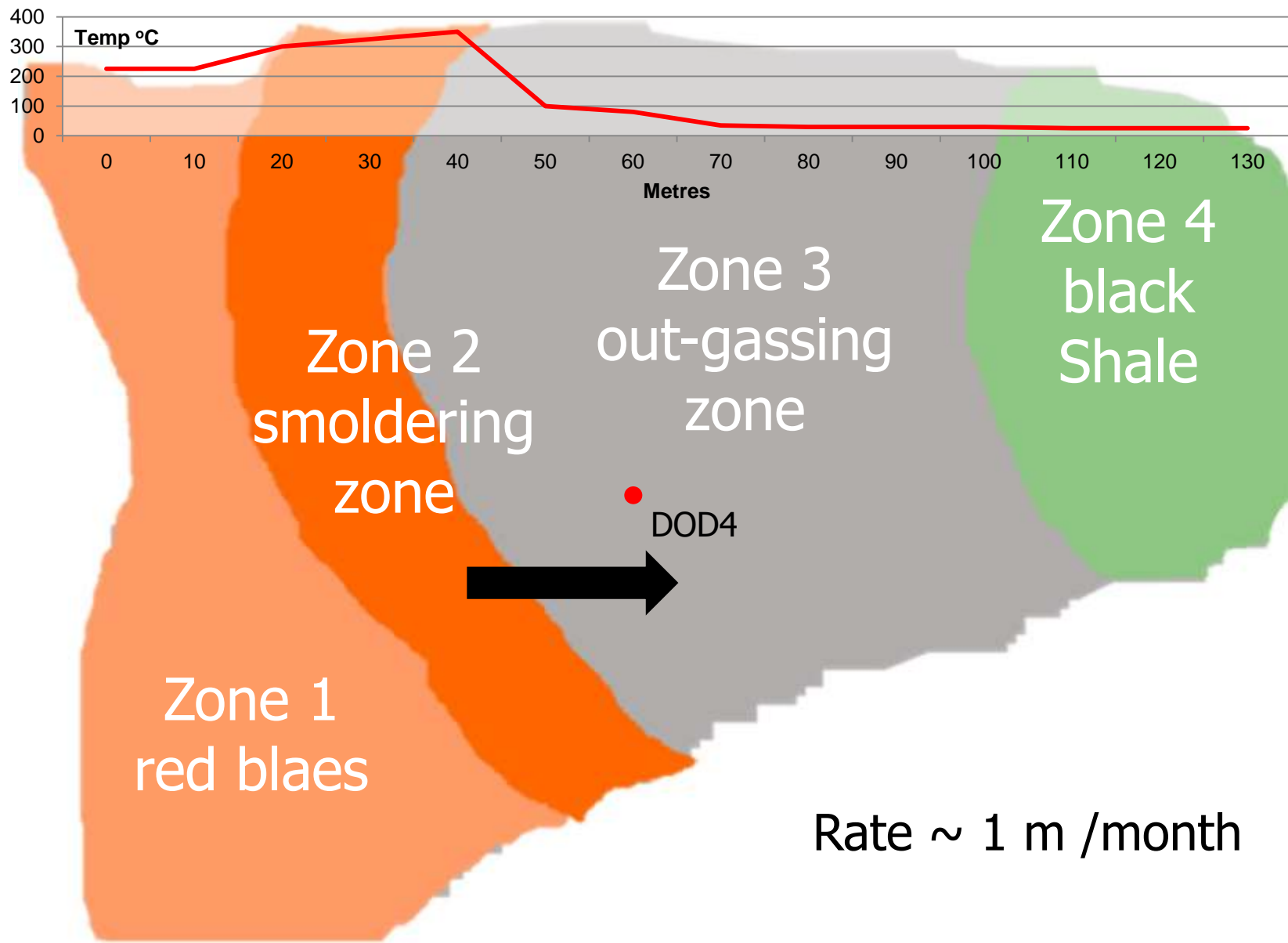


- In 1962 a fire reached entry to an abandoned mine... and still burns today.
- Centralia was evacuated by order of the US government.
- There is fuel for over 200 years

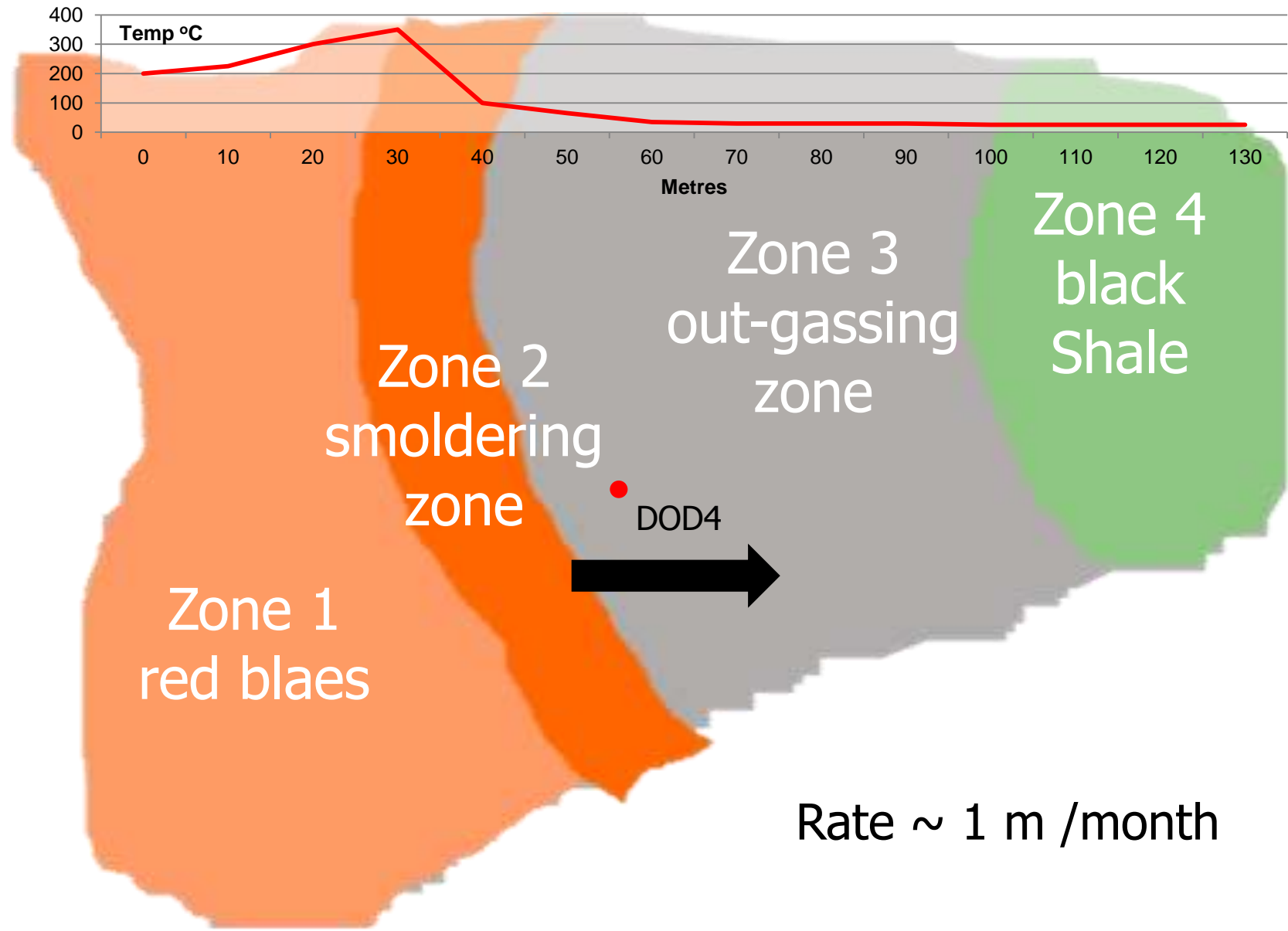
Evidence for smoldering

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- No visible evidence of flame.
 - Self sustaining; analogous to charcoal grill.
 - Heap temperatures within smoldering range.
 - Presence of CH_4 and H_2O in gas vent measurements.
 - Pore sizes create oxygen-limited combustion environment.
 - Red 'blaes' collapse after combustion further limits transition to flame.

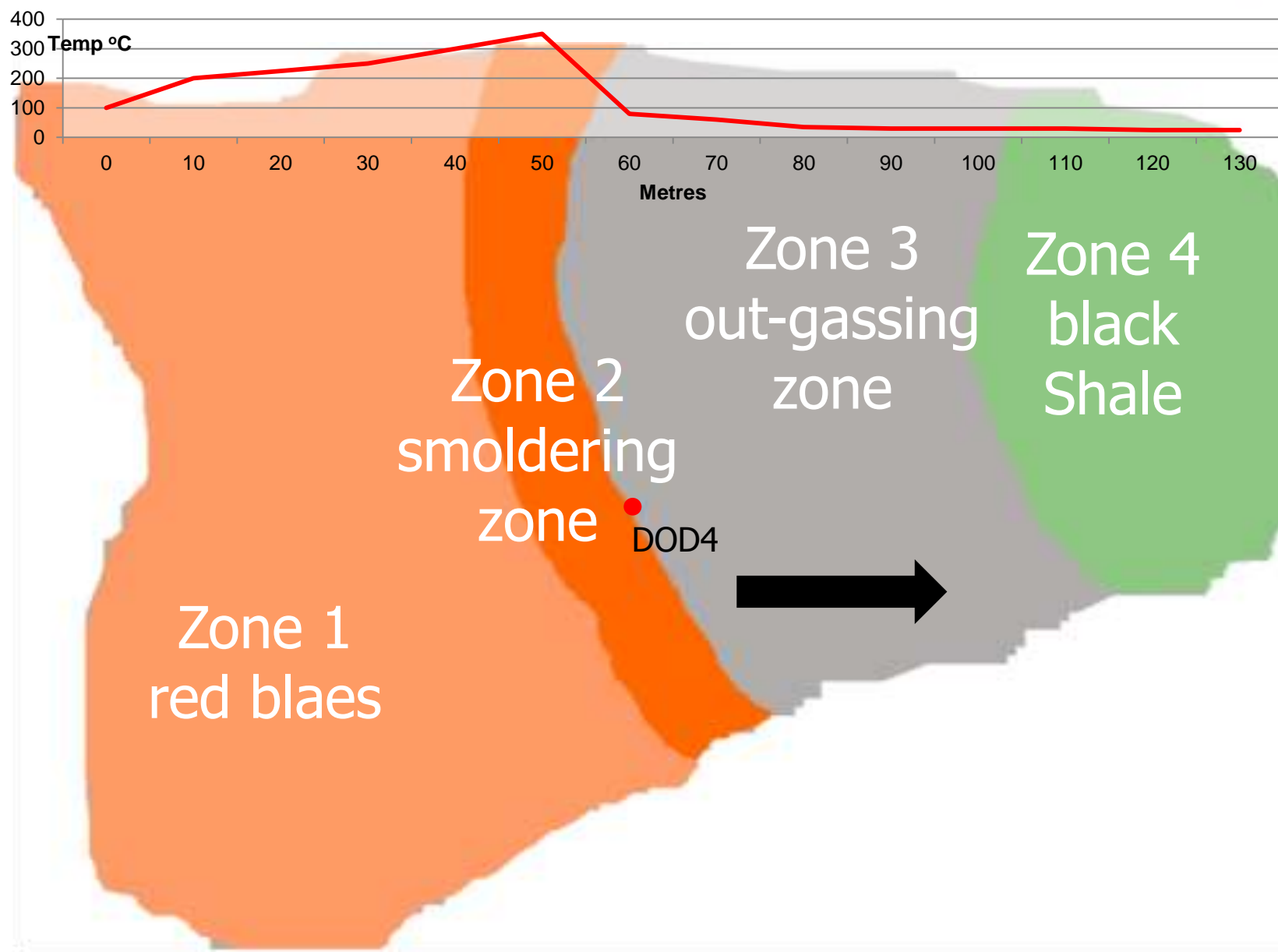
Progression of combustion front



Progression of combustion front



Progression of combustion front



Self-sustaining treatment

<http://star.siremlab.com/>



star

Self-sustaining Treatment
for Active Remediation

Summary

- Slow oxidation of carbonaceous material in the heap causes internal temperature to rise.
- Combustion probably initiated by removal of material from west side of heap increasing air flow.
- Smoldering combustion initiated, progresses as a front through the heap.
- Structural changes in heap promote fracturing, further increasing air flow; chimney effects.
- Stability of slopes compromised by loss of vegetation and fractures.
- Zone of out-gassing and drying ahead of main combustion – marked by vents and moisture release.



Questions?

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