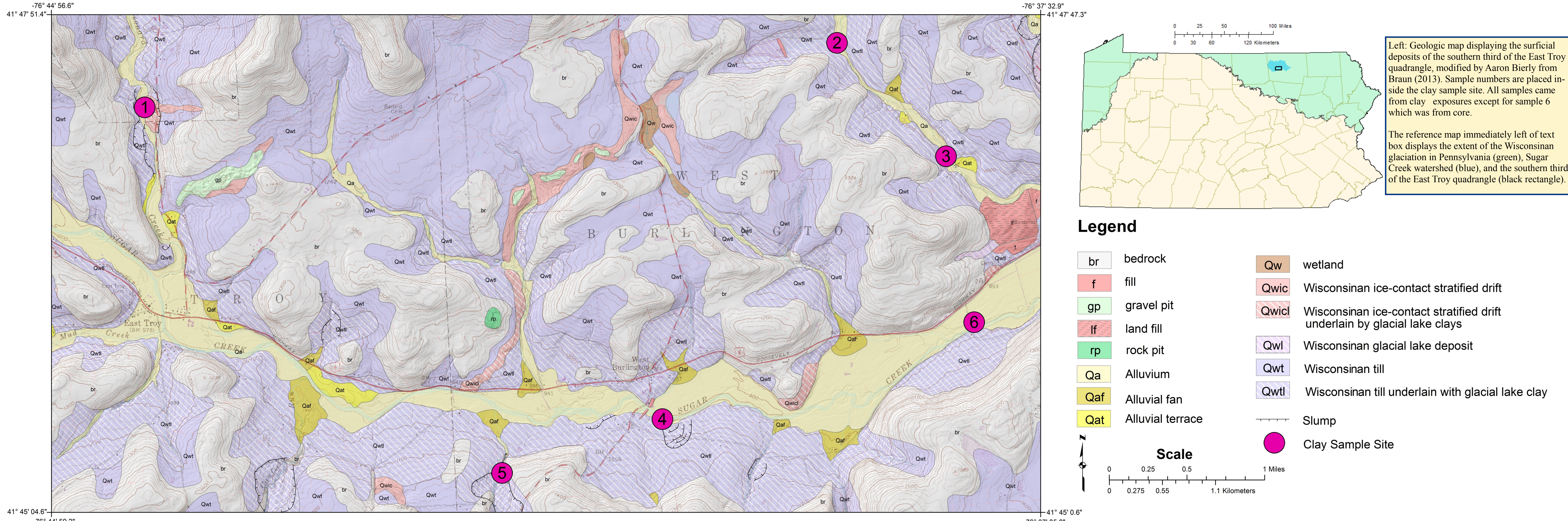


The Art and Science of the Glacial Lake Clays of the Sugar Creek Valley, Bradford County, Pennsylvania

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Abstract

During the retreat of the Wisconsin glacialiation, the mouth of Sugar Creek in Bradford County, Pennsylvania was dammed by the receding ice sheet; thus flooding Sugar Creek and its tributaries, and creating a glacial lake. Glacial flour settled to the lake bottom and accumulated varved clay deposits locally exceeding 70 feet thick. Six samples of clay were taken from the upper reaches of the Sugar Creek lake deposit within the East Troy 7.5-minute quadrangle and were characterized for its potential as a ceramic art medium. X-ray diffraction of the clay shows an average mineral composition of 49% mica, 29% quartz, 14% chlorite, 6% plagioclase, 1.5% dolomite, and 0.5% calcite. Firing test shows a limited range from bisque to maturity of 1900° F to 2100° F. Vitrification occurs at ~2100° F. The clay has a moderate to high plasticity, a water of plasticity of 21.97% to 25.25%, linear dry shrinkage of 6% to 8.5%, moderate to high green strength, and moderate to poor bonding strength. All samples classify as clay to silty clay on the USDA textural triangle. Test samples prove the clay can be used for small pots, terra cotta sculptures, and ornamental tiles. Glazing requires a low-fired ceramic glaze, such as used in slip casting, due to the clay's tendency to bloat or melt at ~2200° F. Because the glacial lake clay will slump when undercut, as well as cause significant alterations to the local hydrogeology, this clay is not a commercially viable resource with exception to the casual hobbyist and the low-volume producing potter.



Clay Preparation

1. Clay is dried.
2. Clay is crushed to pieces less than one inch in diameter.
3. Clay is hydrated in a five-gallon bucket with equal weight ratio of dry clay to water with no deflocculent.
4. Clay is mixed into a thick slurry.
5. Clay slurry is sieved to removed coarse aggregate at approximately a 16 mesh.
6. Slurry is poured over a plaster-of-paris block and let dry to the consistency of firm bread dough.



Images (Above): Roger Pollok systematically preparing clay sample 2. Photos by Jill Pollok.

Raw Properties

Six properties of the clay were assessed before firing but after clay preparation. These properties were analyzed for their importance in wheel-thrown pottery and sculpting. Properties analyzed included plasticity, dry shrinkage, water of plasticity, bonding properties (for attaching handles), and green (dry) strength (fragility of dry ware). Samples of each clay were given to production potters Ian Stainton of Potters Mills, Pennsylvania and Jason Bloom of Julian, Pennsylvania for their assessment on the clay's workability. Sculptor, Roger Pollok, assessed the clay's properties for sculpting and modeling.

Plasticity

A qualitative study was done for plasticity. Each artist was given a subsample of each glacial clay and evaluated its use as a medium. Clay samples 2 and 4 had a moderate to high plasticity and threw well on a potter's wheel. Samples 1, 3, and 5 displayed a moderate plasticity and, generally, the clay held shape with pots bearing vertical walls. The clay pot's walls would become unstable if the walls became too thin or if the pot's walls diverged too far from vertical. Ribbon tests were conducted and all clays could be rolled to 1/8, of an inch and several could be rolled to 1/16 of an inch. Higher silt concentrations in some samples were likely the source of plasticity degradation.

Water of Plasticity

Water of plasticity was calculated by mixing each sample to a plastic, sculptable, throwable consistency and rolling and cutting them into test tiles. Weight measurements were taken for each plastic tile and then again when the tile dried. The water of plasticity percentage can then be calculated from the weight difference. Qualitatively, the artists found that the optimal plasticity of the glacial clay has a narrow moisture range.

Green (Dry) Strength

Green strength is the strength of the clay particles to hold together as the clay goes from a plastic state to a dried state. No quantitative analysis was performed but a qualitative assessment on the test sculptures was performed by physically trying to snap test tiles and by picking up dried pots by the handles and rims. All samples but sample 4 showed high resistance to breaking (compressive strength and tensile strength). Most sculptures lacked cracking as the bust dried, also suggesting a high green strength. Sample 4 has a moderate green strength but, it did not cause any dried pots or sculptures made from it to break.

Bonding Strength

Bonding strength refers to the ability to successfully attach independent clay accessories to the main clay body (ex. attaching a handle to a cup). This is particularly important in sculpting where numerous applications of additional clay are required to add anatomical features and props (ex. ears and clothing) to the sculpture. Qualitatively, the glacial clay has a moderate to poor bonding strength which is acceptable for simple robust additions like handles but becomes problematic with multiple clay applications such as needed in sculpting. Both physical and chemical factors affect bonding strength. The coarser-grained silts are likely responsible for the degradation of the bonding strength.

Dry-Shrinkage

Dry-shrinkage test required cutting out a rectangular, 1.5 inch by 2.5 inch plastic by 0.25 inch (wet) clay tile and measuring the test tile's dimensions after drying. Results are in table to the right.



Images (Above): The four images above show artist Jason Bloom (top two photos) and Ian Stainton (bottom two photos) testing the clay's plasticity by "throwing" a pot of each clay sample. Photos by Roger Pollok.

	Wet Weight (Grams)	Dry Weight (Grams)	Weight Difference (Grams)	Water of Plasticity (Percentage)
Sample 1	30.5	23.3	7.2	23.61%
Sample 2	29.7	22.2	7.5	25.25%
Sample 3	29.1	22.6	6.5	22.34%
Sample 4	33.6	24.2	9.4	27.98%
Sample 5	30.5	23.8	6.7	21.97%
Sample 6	30.5	23.5	7.0	22.95%

Table (Above): Table displaying the water of plasticity data of the clay samples.



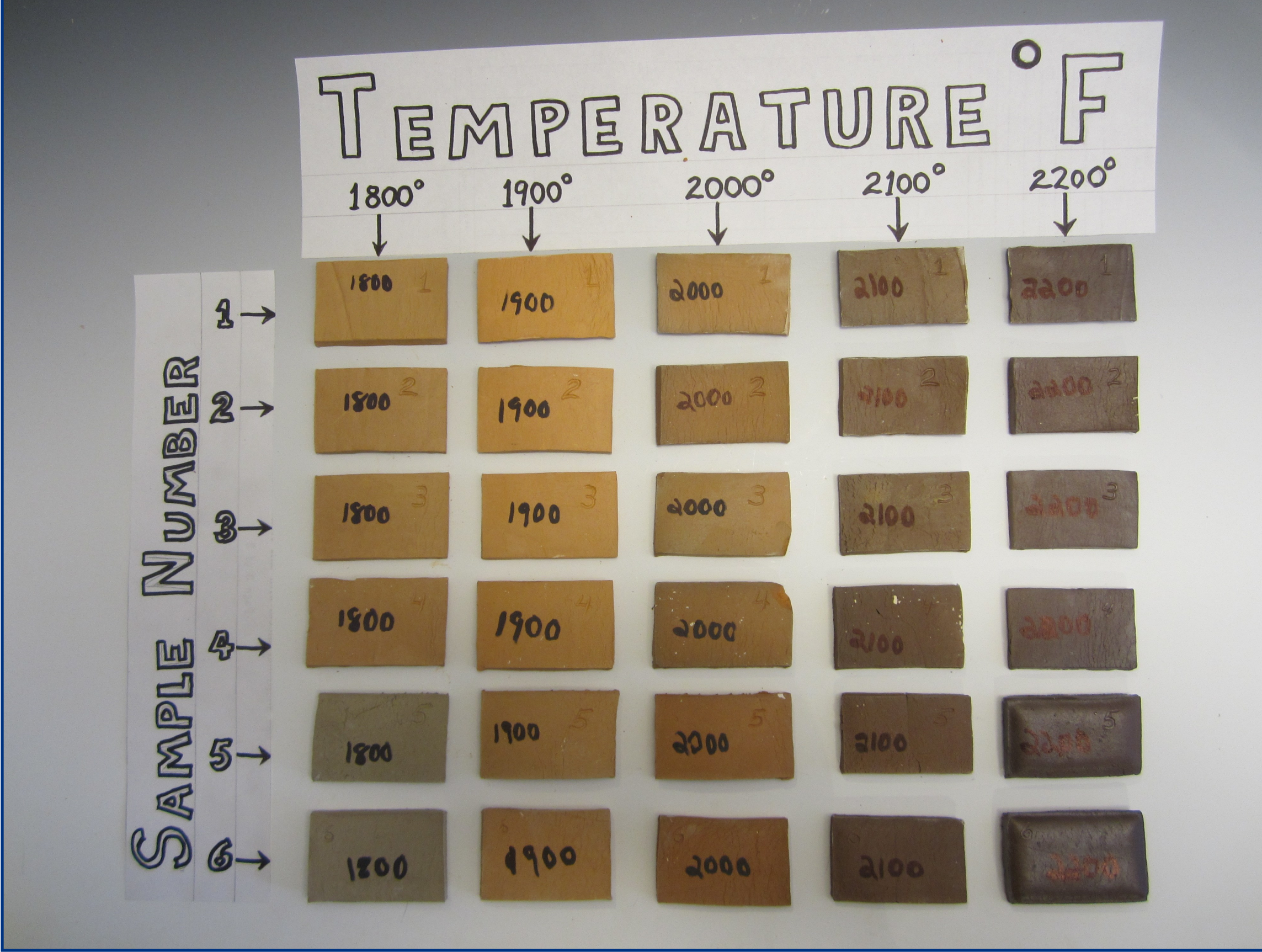
Image (Above): Roger Pollok adding a clay eyelid to a sculpture using clay sample number 6. The multiple additions of clay to the main bust makes the clay's ability to bond to other pieces of clay important. Though clearly usable, the clay's higher silt content made attaching additional pieces difficult and makes the clay less than ideal for this type of work. Photo by Joanne Kempher.

	Percent Linear Dry Shrinkage
Sample 1	6.8%
Sample 2	7.0%
Sample 3	6.2%
Sample 4	6.0%
Sample 5	7.3%
Sample 6	8.5%

Table (Left): Displays the percentage the clay had shrunk from being in the plastic (wet) state to the dry state.

Firing Test

Five dried test tiles of each clay sample (total of 30 tiles) were loaded into a gas-fired kiln and heated to 1800° F. After soaking at that temperature for 15 minutes, a tile from each clay was pulled from the furnace and allowed to cool. The kiln was raised an additional 100° F and allowed to soak, another sample was pulled and allowed to cool. This was done in 100° F increments from 1800° F to 2200° F.



	Dry Length (inches)	Length at 1800° F	Length at 1900° F	Length at 2000° F	Length at 2100° F	Length at 2200° F
Sample 1	2.329	2.332	2.363	2.293	2.163	2.123
Shrinkage Percentage	-	-0.1%	-1.5%	2.8%	7.1%	8.8%
Sample 2	2.325	2.335	2.323	2.193	2.134	2.087
Shrinkage Percentage	-	-0.4%	0.1%	5.7%	8.2%	10.2%
Sample 3	2.345	2.356	2.319	2.276	2.162	2.111
Shrinkage Percentage	-	-0.5%	1.3%	2.9%	7.8%	10.0%
Sample 4	2.35	2.396	2.323	2.295	2.101	2.102
Shrinkage Percentage	-	2.0%	1.1%	2.3%	10.6%	10.6%
Sample 5	2.3175	2.295	2.282	2.267	2.116	2.210
Shrinkage Percentage	-	1.0%	1.5%	2.2%	8.7%	-6.6%*
Sample 6	2.2875	2.309	2.145	2.145	2.149	2.243
Shrinkage Percentage	-	-0.9%	6.2%	6.2%	6.1%*	1.9%*

Table (Above): Displays the linear firing shrinkage of the six glacial samples in relation to the kiln temperature. Percentages in red indicate clay expansion. All percentages are based on the original dry length. Percentages with red asterisk have begun to bloat.

Figure (Left): Chart displaying the clay tiles produced during the firing tests. Note all samples are a nice "terra cotta" color at a bisque firing temperature of 1900° F. Also note that samples 5 and 6 begin to bloat at 2200° F constraining the maturity firing temperature to 2100° F. Photo by Roger Pollok.



Image (Above): Bisque-fired busts sculpted by Roger Pollok using the glacial clays.



Images (Right): Pottery created by Jason Bloom and Ian Stainton using the six glacial clay samples. Numbers under the bisque-fired pieces represent the clay sample used. Note the grayish orange color which is the result of iron-bearing minerals in the clay.

Photos by Roger Pollok.



Images (Above): Selected samples of the finalized glazed pottery from Jason Bloom (left photo) and Ian Stainton (right photo). These pieces were fired at 2100° F. Photos by Roger Pollok.

Image (Left): Artist and geologist, Roger Pollok pours a glaze into the bisque-fired pieces of pottery. Photo by Joanne Kempher.

References

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